



CLASSIFICATION OF SHEETS 3X2METERS

VISUAL QUALITY:

As stated in our document "Technical data sheet" the view side (guaranteed side) is the side with masking film with printed logo.

Type of defect	Dimension	Classification
Inclusions and stains	> 3mm ²	Not admitted
	1 to 3mm ²	Accepted
	< 1mm ²	Not considered as defect
Surface defects	>30mm	Not admitted
	5 to 30mm	Accepted
	< 5mm	Not considered as defect
Material lack on surface	Dense and opal colors	Not accepted on view side (please see note above)
	Transparent colors	Not accepted

- Acceptable defects: within 500mm of another acceptable defects in any part of or on the sheet.
- Not considered as defects: There must not be a significant amount of this type of classification within 1m² anywhere on the sheet

COLOR:

Color differences on opal colors and dense Colors seen on reflection <u>Note</u> : reference must be an updated color sample	Delta E = 3.0
Color differences on transparent colors Colors seen on transmission <u>Note</u> : reference must be an updated color sample	Delta E = 2.0